



Dart Aerospace Ltd.
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D3637-3

Job Sheet 168855



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Part No: D3637-3

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/28/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/27/17	0.00	0.00	Start Up Waterjet		SC 18/01/25
100	Waterjet	10 pcs		11/27/17	0.00	0.51	Waterjet:1		SC 18/01/25
120	QC	10 pcs		11/27/17	0.00	0.00	QC8		38
130	Brake NC	10 pcs		11/27/17	0.06	1.26	Brake NC 1		9-88 SB
140	QC	10 pcs		11/27/17	0.00	0.00	QC5		AL 18-1-26
150	Small Fab	10 pcs		11/27/17	0.00	3.01	Small Fab		SB 78
160	QC	10 pcs		11/27/17	0.00	0.00	QC5		AL 18-1-26
170	HandFinish	10 pcs		11/28/17	0.00	0.43	HandFinish1		2018/01/26 JLC
180	QC	10 pcs		11/28/17	0.00	0.00	QC7		38
190	Packaging	10 pcs		11/28/17	0.00	0.00	Packaging3	51045	JAN 26 2018
200	QC21-SA	10 Ea		11/28/17	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	1.3400 sf (.134 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	60	0
	M137626	1,375		

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	4.500Inches ± 0.030	4.530 4.470	4.498	
2	Bracket	4.970Inches ± 0.030	5.000 4.940	4.966	
3	Bracket	0.050Inches ± 0.010	0.060 0.040	0.050	

DART
AEROSPACE
S035520



Bracket

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PART NO: D3637 - 3

Original Serial #: S035520

Revision:

Operation: Start up Operation 01/25/18

Change No:

Job No: 168855